

CI/SfB		Yt3	
CAW Z20			
Uniclass L6739:P99			

## Description

TN150 is a self-adhesive, polyethylene foam tape with pressure sensitive acrylic adhesive, supplied on easy to use rolls.

## Packaging

Thickness: 1 and 2 mm    Width: 6 to 1,050 mm  
Any width within the range noted above can be cut subject to minimum order quantities. Stock sizes are available and our Customer Services team can supply details as well as advise on cut to order sizes, minimum order quantities and lead time.

## Technical Information

Property	Results
Foam Type	PE
Foam Density	64 kg/m <sup>3</sup> (1mm) 48 kg/m <sup>3</sup> (2mm)
Adhesive Format	Double Sided
Adhesive Type	PSA
Tape Colour	Black, White
Application Temperature	+10°C to +30°C
Service Temperature	-20°C to +80°C
Storage	Store in shaded dry conditions between +5°C and +25°C
Shelf Life	12 months when stored as recommended in original unopened packaging

## Preparation

- Ensure bonding surfaces are free from irregularities and loose particles which may impair adhesion. For rough / uneven substrates, use SP050 Fix & Seal Universal.
- Dust, dirt and grease can be removed using AT115 Solvent Cleaner. Where substrates are sensitive to solvent attack, clean with warm water and allow to dry.
- The substrate must always be dry before application of the tape.

## Application

- The exposed adhesive face should be unwound gradually, and carefully located onto the surface of the substrate. Care must be taken to avoid compressing or stretching the tape during location - this could induce peeling forces and cause the tape to lift from the substrate.
- Once the tape has been positioned then apply even pressure throughout the length using a roller, starting at the centre and moving to each end to avoid stretching.
- With double sided tapes the protective release film is not removed until immediately prior to joint assembly.
- The assembly must provide sufficient force to compress the tape by 20% of original thickness for security applications and 30% if weatherseal performance is required. Over compression should be avoided.
- Joints may be made by mitring corners or butting the tape ends tightly together. In all cases the tapes should be cleanly cut at slightly longer length than required to ensure compression of the joining faces, and formation of a tight joint.



## TN150

### High Performance Bonding Tape

#### Usage / Purpose

TN150 is a high-performance, double-sided bonding tape used for permanent mounting of signage, fixtures and panels, glazing bars, and industrial fabrication/assembly applications.

#### Key Benefits

- High tack pressure sensitive adhesive gives high instant grab and a strong permanent bond
- A non-invasive alternative to mechanical fixings, avoiding penetration or damage of mounting surfaces
- Quick and efficient to use – no odour, no drilling, no mixing, no waste

## High Performance Bonding Tape

### Please Note

TN150 is not suitable for structural bonding applications. Users are advised to conduct their own tests in order to determine the suitability of the product for the particular application.

Contact of the tape with solvents or corrosive chemicals should be avoided.

For external applications black tapes are recommended to provide maximum resistance to UV light and to reduce the visibility of staining from rain washed dirt ingress and weathering.

For further information regarding the use of TN150 for bonding glazing bars, please contact tremco illbruck technical services department.

### Health & Safety Precautions

Safety data sheet must be read and understood before use.

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#### Technical Service

tremco illbruck has a team of experienced Technical Sales Representatives who provide assistance in the selection and specification of products. For more detailed information, service and advice, please call Customer Services on 01942 251400.

#### Guarantee / Warranty

tremco illbruck products are manufactured to rigid standards of quality. Any product which has been applied (a) in accordance with tremco

illbruck written instructions and (b) in any application recommended by tremco illbruck, but which is proved to be defective, will be replaced free of charge.

No liability can be accepted for the information provided in this leaflet although it is published in good faith and believed to be correct. tremco illbruck Limited reserves the right to alter product specifications without prior notice, in line with Company policy of continuous development and improvement.



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